



GENERAL FINISHES

PO Box 510567 New Berlin, WI 53151
800-783-6050 Fax 262-786-6509

Water Base

Water Based Wood Stain

Classification:

Water Based Stain

Product Description:

General Finishes Water Base Wood Stains are the most advanced wiping stains on the market today. The unique semi-gel formula provides the user with controlled penetration and plenty of open time to work with the product. The unique semi-gel consistency prevents pigment settling. Yet the semi-gel structure breaks down easily when shaken or stirred to provide a smooth, creamy stain that can be applied and wiped with ease. These stains are a proprietary blend of pigments and dyes that provide both depth and clarity. General Finishes Water Base Wood Stains are formulated to 240 g / l VOC.

Application:

May be applied via brush or spray. Stir well before application. Use a clean foam brush or paint pad applicator. Apply liberal amount of stain to the surface and allow to penetrate several minutes before wiping with a clean paper towel or cloth. A second coat may be applied to darken the color. Spray: Reduce 10-20% with EF Extender before spraying. Compressed air: 0.40" fluid tip / medium cap; HVLP: 0.051" fluid tip / medium cap. Allow 1-2 hours

Product Data:

- Density: 8.3 -9.9 lbs. / gal
- Weight Solids: 10 - 25% (color dependant)
- Volume Solids: 10 - 25%
- Viscosity: semi-gel to liquid
- Method: Viscometer
- pH: 7.0 - 8.0
- V.O.C.: <240 g/l (2.00 lbs/gal) excluding water
- % VOC: 1.8 - 3.5%
- Storage: Protect from Freezing

Container:

Pints, Quarts, Gallons, Fives and Drums

Sheen:

Not Applicable

Dry Time 70°F and 70% R.H:

- Dry: 1-2 hours
- To Topcoat: 1-2 hours

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"The Country's Finest Full Line Manufacturer of Wood Finishing Products"

www.generalfinishes.com



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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: EF Extender (10 -20%)

Sealer & Finish Recommendation:

Can be topcoated with most water base, oil base, and solvent base finishes, varnishes, & lacquers. Compatible with all General Finishes topcoats. Test adhesion and compatibility on all other systems.

General Finishes Sanding Sealer recommended if not using a self sealing finish or optimum build and smoothness is desired. Use: Water Base: Pro-Series, PolyAcrylic, High Performance, or Pre-Cat 181. Oil Base: General Finishes Arm-R-Seal. Solvent Base: General Finishes Pre-Cat Lacquer or Conversion Varnish.

Surface Preparation:

Surface must be clean, dry and free of dust, dirt, grease, wax, or contaminants. For Raw wood, start sanding with #120 grit & finish with #180 -#220. Fill all nail holes or cracks using a water base filler or putty. Remove all dust by vacuuming or wiping with a damp cloth. Do not use tack cloths which contain linseed oils.

Application:

- Conventional Spray:
- Air Assisted Airless
- HVLP
- Brush
- Pad Applicator

Cautions:

- Mix container before use
- Protect from freezing
- Read MSDS for safety information

Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

Water Base Wood Stain

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NOTICE: All of the above statements, recommendations, suggestions, and data concerning the subject material are based on laboratory results and believed to be reliable. We expressly do not represent, warrant, or guarantee the accuracy, completeness or reliability of same, or the material or the results to be obtained from the use thereof, neither do we warrant that any such use, either alone or in combination with other materials shall be free of the rightful claim of any third party by way of INFRINGEMENT or the like and (THE MANUFACTURER DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED,) OF MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE.