

Finishing

Table of Contents

Introduction.....	2
How to Use This Book.....	3

PART ONE: TOOLS.....6

Section 1: The Finishing Environment..	8
A Space to Finish.....	8
Temperature and Humidity.....	9
Lighting.....	10
Heating and Ventilation.....	11
Spraying Finishes.....	13
Spray Booths.....	13
Storing and Dispensing Finishing Products.....	15
Holding and Moving Work.....	17
Fire and Disposal Safety.....	19

Section 2: Tools for Surface

Preparation.....	21
Sharpening.....	38

Section 3: Finishing Tools.....	42
Brushes.....	51
Spray Equipment.....	53

PART TWO: SURFACE

PREPARATION.....58

Section 4: Preparing Flat Surfaces.....	60
Flattening by Hand.....	65
Power Tool Flattening.....	68
Smoothing Veneer.....	71
Preparing Edges.....	72

Section 5: Preparation of Curved and

Complex Surfaces.....	74
Simple Profiles.....	79
Moldings and Carvings.....	81
Sanding Moldings.....	83
Turnings and Shapes.....	85

Section 6: Fixing Defects.....	86
Preventing Problems.....	95
Repairing Damage.....	96
Filling Gaps.....	97
Knots and Cracks.....	98
Disguising Fillers.....	99

PART THREE: COLORING

WOOD.....100

Section 7: Stain Basics and

Application.....	102
Hand-Appling Stains.....	114
Spraying Stains.....	117
Dye Concentrates.....	119
Specialty Colors.....	120
Fixing Stain Problems.....	121

Section 8: Glazes, Stains, and

Toners.....	122
Applying Glazes.....	133
Distressing.....	135
Padding Stains.....	137
Toners.....	138

Section 9: Natural Dyes, Chemical

Stains, and Bleaches.....	140
Natural Dyes.....	148
Chemical Staining.....	149
Bleaching.....	151
Whitening and Ebonizing	

Section 10: Controlling Color.....153

Controlling Stain.....	166
Unifying Color.....	168
Selective Staining.....	170
Color Matching.....	171

PART FOUR: FILLER AND

SEALERS.....174

Section 11: Filling Pores.....176

Finish as a Filler.....	185
Oil-Based Fillers.....	186
Water-Based Fillers.....	187
Partially Filling Pores.....	188

Section 12: Sealers.....	189
Sealer Basics.....	194
Specialty Sealers.....	196
PART FIVE: FINISHES.....	198
Section 13: Choosing a Finish.....	200
Evaluating a Finish.....	213
Brushing Basics.....	215
Spraying.....	217
Special Situations.....	220
Section 14: Reactive Finishes.....	222
Oils and Varnishes.....	232
Conversion Finishes.....	235
Paint.....	237
Section 15: Evaporative Finishes.....	239
Shellac.....	248
Lacquer.....	252
Section 16: Water-Based Finishes....	257
Hand Application.....	267
Spray Application.....	270
Section 17: Rubbing Out Finishes....	273
Rubbing Out by Hand.....	280
Rubbing with Power.....	284
Resources.....	287
Index.....	288